CLAIM AMENDMENTS

The attached listing of claims, which includes all claim amendments, replaces the previously pending list of claims:

1. (Currently Amended) A method of making a jewelry <u>ringartiele</u> which comprises:

providing an annular <u>finger</u> ring made of a hard material consisting essentially of tungsten carbide, with the annular ring having at least one external facet <u>and defining an aperture configured and dimensioned to receive a person's finger</u>; and

grinding the at least one external facet to a predetermined shape to provide a pleasing appearance to the jewelry <u>ringarticle</u>, with the hard material being long wearing and virtually indestructible during use of the <u>jewelry ringarticle</u>.

- 2. (Currently Amended) The method of claim 1, which further comprises providing additional facets or one or more different finishes to the <u>finger ring member</u> to provide unique reflection characteristics to the <u>jewelry ringarticle</u>.
- 3. (Currently Amended) The method of claim 1, which further comprises highly polishing the at least one external facet of the annular ring to a luster that is maintained for life of the jewelry ringartiele and does not require re-polishing.
- 4. (Currently Amended) The method of claim 1, which further comprises shapinggrinding a first frusto-conically shaped facet extending around the outer circumference of the ring, and forming a first outer facet of the ring proximate a first axial extremity thereof; shapinggrinding a second frusto-conically shaped facet extending around the outer circumference of the ring, and forming a second outer facet of the ring proximate a second axial extremity thereof opposite the first axial extremity, with the first and second outer facets positioned adjacent the external facet and on opposite sides thereof.
- 5. (Currently Amended) The method of claim 4, wherein the first and second facets are <u>formedground</u> to have surface angles each within the range of from 1 to 40 degrees relative to the axis of symmetry of the ring and are polished to a mirror finish.

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